AMENDMENTS TO THE SPECIFICATION

Please amend the following paragraphs of the specification as shown below.

The paragraph starting at page 44, line 17:

Referring to FIG. 14, one embodiment of a process for forming the scrubbing product 330 containing a multi-layered absorbent structure 334 ~~absorbent structure 336~~ is shown. As illustrated, a first fibrous web 338, such as an uncreped, through-air dried web, is fed into the process in conjunction with a second fibrous web 340. The first fibrous web 338 is adhesively secured to the second fibrous web 340 by an adhesive being emitted from an adhesive application station 342. In this embodiment, the adhesive may be a hot melt adhesive or any other suitable adhesive that may be sprayed onto the web.

The paragraph starting at page 44, line 25:

The first fibrous web 338 and the second fibrous web 340 are fed through a nip 344 and then fed into a slitting device 346. The slitting device 346 cuts the fibrous webs into slits. A second adhesive application station 348 then applies an adhesive to each of the slits. As shown, after application of the adhesive, the slits are turned and layered into an absorbent structure 334 ~~absorbent structure 336~~. In this embodiment, the absorbent structure 334 ~~absorbent structure 336~~ includes 24 layers of a fibrous web.

The paragraph starting at page 44, line 31:

Once formed, the absorbent structure is fed through a nip 350 and then into a calendering device 352. After the calendering device 352, an adhesive application station 354 applies an adhesive for securing a cover material 356 to the absorbent

structure 334 ~~absorbent structure 336~~. The cover material can be, for instance, any suitable fibrous web, such as a paper web, an airlaid web, a hydroknit web, a coform web, and the like.

The paragraph starting at page 45, line 4:

After the cover material 356 is applied to the absorbent structure 334 ~~absorbent structure 336~~, in this embodiment, the absorbent structure 334 ~~absorbent structure 336~~ is fed through an aperturing device 360. The aperturing device 360 forms apertures into the absorbent structure.

The paragraph starting at page 45, line 27:

In this embodiment, after being apertured, the absorbent structure 334 ~~absorbent structure 336~~ is then adhesively secured to a second cover material 358. The second cover material 358 is adhesively secured to the absorbent structure 334 ~~absorbent structure 336~~ using an adhesive being emitted by an adhesive application station 362.

The paragraph starting at page 45, line 31:

After the second cover material 358 is adhered to the absorbent structure 334 ~~absorbent structure 336~~, an abrasive structure 332 is bonded to the absorbent structure 334 ~~absorbent structure 336~~. As shown, an adhesive application station 364 applies an adhesive to the abrasive structure 332 for securing the abrasive structure to the absorbent structure. The abrasive structure may be any of the abrasive materials described above, such as a meltblown or spunbond web.

The paragraph starting at page 46, line 4:

After the abrasive structure 332 is applied to the absorbent structure 334 ~~absorbent structure 336~~, the resulting laminate is fed through a calendering device 366 and then into a cutting device 368 which cuts the laminate into individual scrubbing pads 330. The scrubbing pads 330 are stacked and enclosed within a bag 370. The formed bags are then further enclosed in a carton 372 for shipping to desired locations.